## PIN DESCRIPTION

Pin Number	Pin Name	Description
1	GATE1	Gate drive output for SR1
2	GND	Ground
3	VD1	Synchronous rectifier drain sense input. A I <sub>OFFSET1</sub> current source flows out of the DRAIN pin such that an external series resistor can be used to adjust the synchronous rectifier turn-off threshold. The I <sub>OFFSET1</sub> current source is turned off when V <sub>DD</sub> is under-voltage or when switching is disabled in green mode
4	VS1	Synchronous rectifier source sense input for SR1
5	VS2	Synchronous rectifier source sense input for SR2
6	VD2	Synchronous rectifier drain sense input. A $I_{OFFSET2}$ current source flows out of the DRAIN pin such that an external series resistor can be used to adjust the synchronous rectifier turn-off threshold. The $I_{OFFSET2}$ current source is turned off when $V_{DD}$ is under-voltage or when switching is disabled in green mode
7	VDD	Supply Voltage
8	GATE2	Gate drive output for SR2

## ORDERING AND SHIPPING INFORMATION

Ordering Code	Device Marking	$V_{TH_OFF1} / V_{TH_OFF2}$	Package	Shipping <sup>†</sup>
FAN6248HCMX	FAN6248HC	25 mV / 50 mV	SOIC-8	2500 / Tape & Reel
FAN6248HDMX	FAN6248HD	0 mV / 25 mV	SOIC-8	2500 / Tape & Reel
FAN6248LCMX	FAN6248LC	25 mV / 50 mV	SOIC-8	2500 / Tape & Reel
FAN6248LDMX	FAN6248LD	0 mV / 25 mV	SOIC-8	2500 / Tape & Reel

+For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel

## MAXIMUM RATINGS

Symbol	Parameter	Min	Max	Unit
V <sub>DD</sub>	Power Supply Input Pin Voltage	-0.3	30	V
V <sub>D1,</sub> V <sub>D2</sub>	Drain Sense Input Pin Voltage	-1	100	V
V <sub>GATE1,</sub> V <sub>GATE2</sub>				

**ELECTRICAL CHARACTERISTICS** ( $V_{DD}$  = 12 V and  $T_J$  = -40°C to +125°C unless otherwise specified)

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
INPUT VOLTAGE						
V <sub>DD_ON</sub>	Turn-On Threshold	V <sub>DD</sub> rising	4.2	4.5		

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
MINIMUM ON-TIM	E AND MAXIMUM ON-TIME					
t <sub>ON_MIN_LL</sub> *	Minimum On-Time Lower Limit for LC and LD version	t <sub>ON_MIN_LL</sub> < t <sub>ON_MIN</sub> < t <sub>ON_MIN_UL</sub>		0.4		S
<sup>t</sup> on_min_ul	Minimum On-Time Upper Limit for LD and LD version		3.2	4	4.8	S
t <sub>SR_CNDT_H</sub>	Minimum SR Conduction Time to enable SR for HC and HD version	The duration from turn-on trigger to $V_{DS}$ rising above $V_{TH\_HGH}$	380	600	820	ns
tsr_cndt_l	Minimum SR Conduction Time to enable SR for LC and LD version	The duration from turn-on trigger to $V_{DS}$ rising above $V_{TH\_HGH}$	0.85	1.2	1.65	S
<sup>t</sup> SR_MAX_H <sup>*</sup>	Maximum SR Turn-on Time for HC and HD version			15		S
t <sub>SR_MAX_L</sub> *	Maximum SR Turn-on Time for LC and LD version			30		S

#### **REGULATED DEAD TIME**

<sup>t</sup> DEAD_H <sup>*</sup>	Dead time regulation target for HC and HD version	From $V_{GATE}$ falling below $V_{G\_LW}$ to $V_{DS}$ rising above $V_{TH\_HGH}$	280	ns
<sup>t</sup> DEAD_H_LIGHT <sup>*</sup>	Dead time regulation target under light load condition for HC and HD version	From $V_{GATE}$ falling below $V_{G\_LW}$ to $V_{DS}$ rising above $V_{TH\_HGH}$	320	ns
<sup>t</sup> DEAD_L <sup>*</sup>	Dead time regulation target for LC and LD version	From $V_{GATE}$ falling below $V_{G\_LW}$ to $V_{DS}$ rising above $V_{TH\_HGH}$	320	ns
<sup>t</sup> DEAD_L_LIGHT <sup>*</sup>	Dead time regulation target under light load condition for LC and LD version	From $V_{GATE}$ falling below $V_{G\_LW}$ to $V_{DS}$ rising above $V_{TH\_HGH}$	360	ns
<sup>t</sup> TSDT <sup>*</sup>	Too small dead time threshold to speed up I <sub>OFFSET</sub> change (Speed up 2 times)	From $V_{GATE}$ falling below $V_{G\_LW}$ to $V_{DS}$ rising above $V_{TH\_HGH}$	50	ns
K <sub>INV</sub> *	Adaptive SR current inversion detection time Ratio between T <sub>INV</sub> and SR conduction time of previous switching cycle	$V_{GATE} > V_{G_{HG}} \text{ and } V_{DS} > V_{TH_{OFF}} \\ K_{INV} = 0.25 \times K_{TON}$	6.25	%
INV_EXT <sup>*</sup>	Normal switching cycles without capacitive current spike to exit SR current inversion detection state which has $t_{ON_{-}DLY2}$		31	cycle

GREEN MODE CONTROL

t <sub>GRN_ENT_H</sub> Non-Switching Period to E Mode for HC and HD vers	0,	60	80	100	S	
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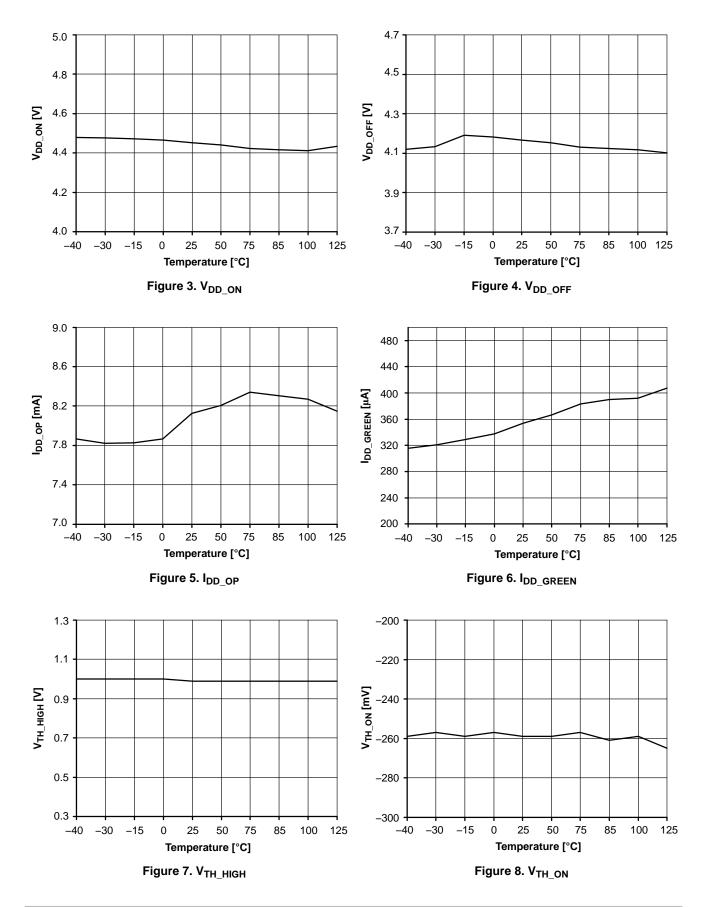
t<sub>GRN\_ENT\_L</sub>

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
GREEN MODE CO	ONTROL					
<sup>t</sup> S_NORMAL_H	Switching period to be recognized as normal switching for HC and HD version		13	20	27	S
t <sub>S_NORMAL_L</sub>	Switching period to be recognized as normal switching for LC and LD version		27	40	53	S

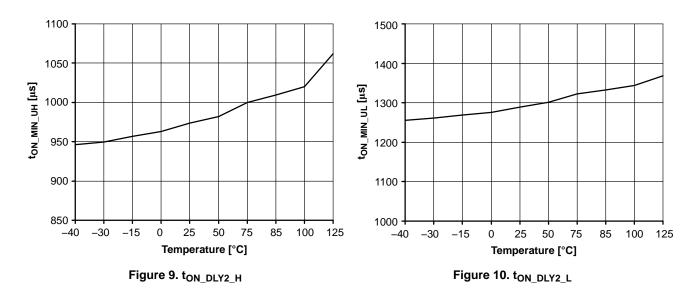
#### OUTPUT DRIVER SECTION

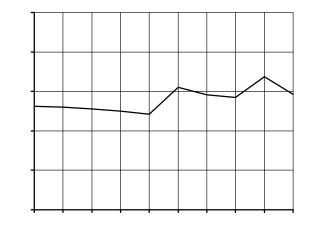
V <sub>GATE_MAX</sub>	Gate Clamping Voltage	12 V < V <sub>DD</sub> < 25 V	9	10.5	12	V
V <sub>OL</sub>	Output Voltage Low	$V_{DD} = 12 \text{ V}, V_{D1} = V_{D2}$				

## **TYPICAL CHARACTERISTICS**



## **TYPICAL CHARACTERISTICS**





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Temperature [°C]

Figure 11. t<sub>SR\_CNDT\_H</sub>

Figure 12. t<sub>SR\_CNDT\_L</sub>

Figure 13. t<sub>GRN\_ENT\_H</sub>

Figure 14. t<sub>GRN\_ENT\_L</sub>

#### APPLICATION INFORMATION

#### **Basic Operation Principle**

FAN6248 controls the SR MOSFET based on the instantaneous drain-to-source voltage sensed across DRAIN and SOURCE pins. Before SR gate is turned on, SR body diode operates as the conventional diode rectifier. Once the body diode starts conducting, the drain-to-source voltage drops below the turn-on threshold voltage  $V_{TH ON}$  which triggers the turn-on of the SR gate. Then the drain-to-source voltage is determined by the product of turn-on resistance Rds on of SR MOSFET and instantaneous SR current. When the drain-to-source voltage reaches the turn-off threshold voltage V<sub>TH OFF</sub> as SR MOSFET current decreases to near zero, FAN6248 turns off the gate. If a SR dead time is larger or smaller than the dead time regulation target  $t_{DEAD}$ , FAN6248 adaptively changes internal offset voltage to compensate the dead time. In addition, to prevent cross conduction SR operation, FAN6248 has 200 ns of turn-on blocking time just after alternating SR gate is turned off.

#### SR Turn-off Algorithm

Since a SR turn-off method determines SR conduction time and stable SR operation, the SR turn-off method is one of important feature of SR controllers. The SR turn-off method can be classified into two methods. The first method uses present information by an instantaneous drain voltage. This method is widely used and easy to realize, and can prevent late turn-off. However, it may show premature turn-off by parasitic stray inductances caused by PCB pattern and lead frame of SR MOSFET. The second method predicts SR conduction time by using previous cycle drain voltage information. Since it can prevent the premature turn-off, it is good for the system with constant operating frequency and turn-on time. However, in case of the frequency varying system, it may lead late turn-off so that negative current can flow in the secondary side.

To achieve both advantages, FAN6248 adopts mixed type control method as shown in Figure 21. Basically the instantaneous drain voltage  $V_{Drain}$  is compared with  $V_{TH\_OFF}$  to turn off SR gate. Then, the offset voltage  $V_{offset}$ , which is determined by the product  $R_{offset}$  and  $I_{offset}$ , is added to  $V_{Drain}$  in order to compensate the stray inductance effect and maintain 280 ns of t<sub>DEAD</sub> regardless of parasitic inductances.  $R_{offset}$  is an external resistor in Figure 1 and  $I_{offset}$  is an internal modulation current in Figure 2. Therefore, FAN6248 can show robust operation with minimum dead time.

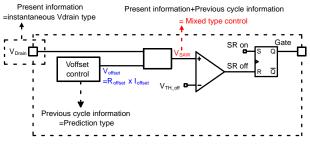


Figure 21. SR Turn-off Algorithm

#### Adaptive Dead Time Control

The stray inductances of the lead frame of SR MOSFET and PCB pattern induce positive voltage offset across drain-to-source voltage when SR current decreases. This

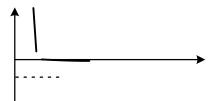


Figure 23. Premature SR Gate Turn-off (T<sub>DEAD</sub> > t<sub>DEAD\_H</sub>)

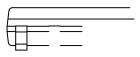
### Light Load Detection (LLD)

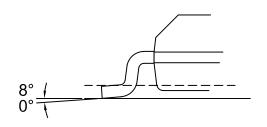
To guarantee stable operation under light load condition, FAN6248 adopts a light load detection function. The modulation current  $I_{OFFSET}$  is mainly used for the adaptive dead time control. When the output load is heavy,  $I_{OFFSET\_STEP}$  declines due to large di/dt in the secondary side current to maintain 280 ns of  $t_{DEAD}$  in FAN6248HC(D). On the contrary,  $I_{OFFSET\_STEP}$  increases at light load condition by SOIC8 CASE 751EB ISSUE A

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